

Product Update

The following software applications have been updated in the
PMAC-NC Pro2 Runtime Version 2.1.5.0
PMAC-NC Pro2 Designer Version 2.1.5.0

Software Application(s)

Version Number

- **NC Setup**

(Version 5.1.5.0)

New features added

1. Supports Incremental mode from the Software control panel.

- **PMAC-NC (RunTime & Designer)**

(Version 2.1.5.0)

New features added

1. G103/G05.1 will work as Modal code for parametric programs. G103 P1 or G05.1 P1 will enable this mode and the parametric program will stop momentarily on every line. This mode is disable by setting G103 P0 or G05.1 P0.
2. Default File Extension was added to NC5.x software. This will enable the users to change the default file extension from the registry. The default value for it is "NC".
3. Added set U, V, W to the work offset menu.
4. Added the dry-run status in the status pane.
5. Added incremental status as part of the hand-wheel status display.
6. Modified NCLangEnglish.txt and NCLangFrench.txt to add the extra labels.
7. Modified two functions in the PHMI to be able to get the hand-wheel and incremental values.

Bug Fixes

1. Fixes the intermediate NC program crashing on some specific program.
2. Fixes G65 mode for Probing. Now probing works with this version.

Also by clicking the link below to you can read the history of Software Release Notes for the applications listed above.

<http://www.deltatau.com/common/support/releasenotes/PMAC Executive NC and PHMI Pro2 Suite Release Notes.htm>